

# INLAY

There are three ways to achieve the inlay effect on Velstone surface.

1. To create the inlay effect on edge of the counters, follow the procedure for building up Bull Nose Edge and sandwich a contrast coloured 13 mm thick Velstone strip.
2. To create the lineal inlay effect on the surface, rout the pattern on the surface. The routing depth should be about 3 to 5 mm. Cut 6 mm thick strips of contrast Velstone colour. Clean the strip and the groove. Select Velstone Adhesive colour matching the strip. Apply the adhesive, press the strip firmly in the groove and clamp. Allow the excess adhesive to squeeze out. Allow adhesive to harden. Level, sand and finish the strip and the excess adhesive.
3. To create the non lineal inlay effect on the surface, rout / engrave the design and fill the grooves with contrast coloured Velstone adhesive. Vibrate the adhesive prior to pouring to release air in the mix. Ensure that the grooves are over filled. Allow the adhesive to harden. Sand and finish the surface.

